

GARBAFLEX 188L

Flat and shaped wire

GARBAFLEX 188L is an austenitic stainless wire, supplied in the cold rolled or annealed condition.

Chemical composition

Element	Weight %
C max.	0.07%
Si max.	1.00%
Mn max.	2.00%
P max.	0.045%
S max.	0.015%
Cr	17.50% - 19.50%
Ni	8.00% - 10.50%
N max.	0.10%

Mechanical properties

Tensile strength

As cold rolled max. 1850 N/mm².

As annealed max. 850 N/mm².

Flat wire tolerance

Width (mm)	Tolerance (mm)
2.00 - 5.00	±0.050
5.01 - 8.00	±0.070
8.01 - 10.00	±0.100
Thickness (mm)	Tolerance (mm)
0.20 - 0.80	±0.015
0.81 - 1.00	±0.019
1.01 - 1.60	±0.025

Shaped wire tolerance

Width (mm)	Tolerance (mm)
1.50	±0.020

1.51 - 3.00	± 0.030
3.01 - 5.00	± 0.040
5.01 - 7.00	± 0.050
7.01	± 0.060

Surface conditions

Surface condition

Bright. Surface defects max. 1% of thickness.

Technical specification

Property	Value	
E modulus of elasticity	Abt. 180 kN/mm ² in drawn condition.	Abt. 185 kN/mm ² after heat treatment.
G modulus of shear	Abt. 70 kN/mm ² in drawn condition.	Abt. 73 kN/mm ² after heat treatment.
Density	7.90 kg/dm ³	
Elongation	Min. 40%	
Microstructure	Austenite	
Execution (flat)	Rolled on 2 sides	
Execution (shaped)	Rolled on 4 sides	
Camber	Max. 5 mm measured on 1 m length.	
Coil set	Max. 20 mm measured on 1 m length.	

Steel grades and product standards

Nearest equivalent product standards	EN ISO 6931-1	ASTM A313	BS 2056 304 S15	JIS G4314
Nearest equivalent	EN/DIN 1.4301	AISI/SAE 304	JIS SUS 304	

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steel grades				
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Additional

Additional information

Delivery form

On wooden spools, max. 250 kg.